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Docket No.: 392.1290-C/JMJ

#11/Prel.  
C.  
AL  
2-1694

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of

Masao KAMIGUCHI et al

Group Art Unit: 1307

Serial No.: 07/930,404 (parent) *08/154/26*

Examiner: J. Heitbrink

Filed: November 18, 1993

September 14, 1992 (parent)

For: PRESSURE WAVEFORM SETTING METHOD  
FOR INJECTION PRESSURE CONTROL  
AND AN INJECTION MOLDING MACHINE

PRELIMINARY AMENDMENT

Honorable Commissioner of  
Patents & Trademarks  
Washington, D.C. 20231

Sir:

The following amendments and remarks are respectfully  
submitted.

IN THE CLAIMS:

Please **AMEND** the claims as follows.

*Sub D*  
1. (TWICE AMENDED) A pressure waveform setting method for  
injection pressure control of a resin, comprising the steps of:  
adjusting [a] at least one molding condition for  
injection pressure control of the resin, to generate [an] at  
least one adjusted molding condition;  
performing injection pressure control of the resin,  
based on the at least one adjusted molding condition;  
detecting a pressure acting on a resin during an  
injection/dwell stage of the injection pressure control [when a  
conforming molded article is obtained as] to generate an  
injection pressure waveform based on a function of time[, using  
the adjusted molding condition]; and